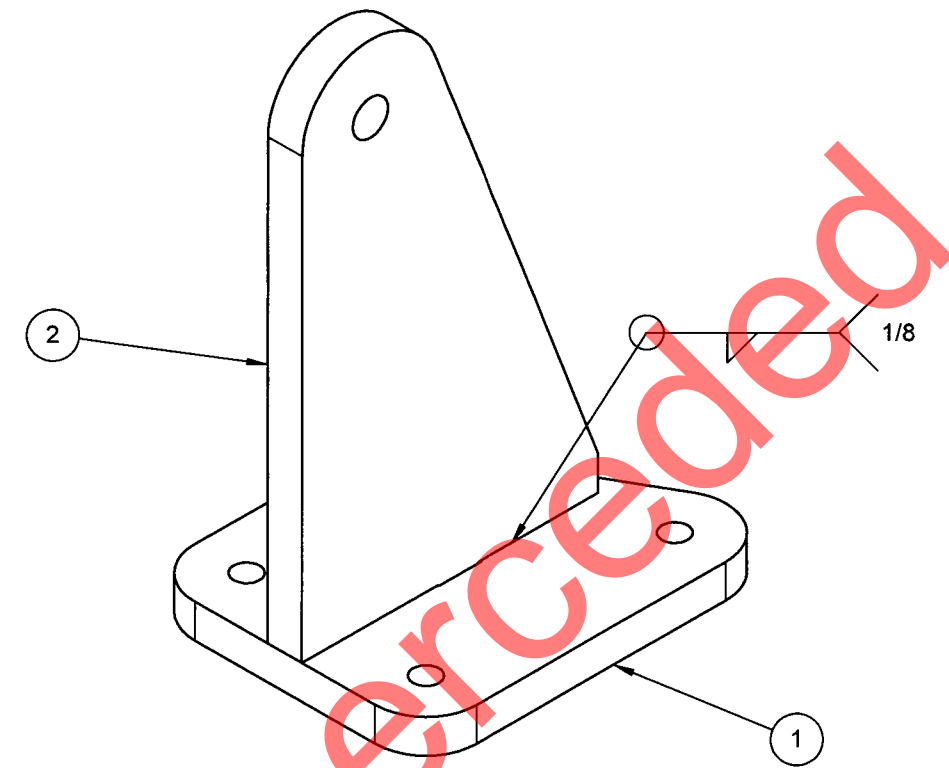


ITEM NO.	PART NUMBER	DESCRIPTION	QTY. -041
1	D3870-1	BASE	1
2	D3870-3	RIB	1



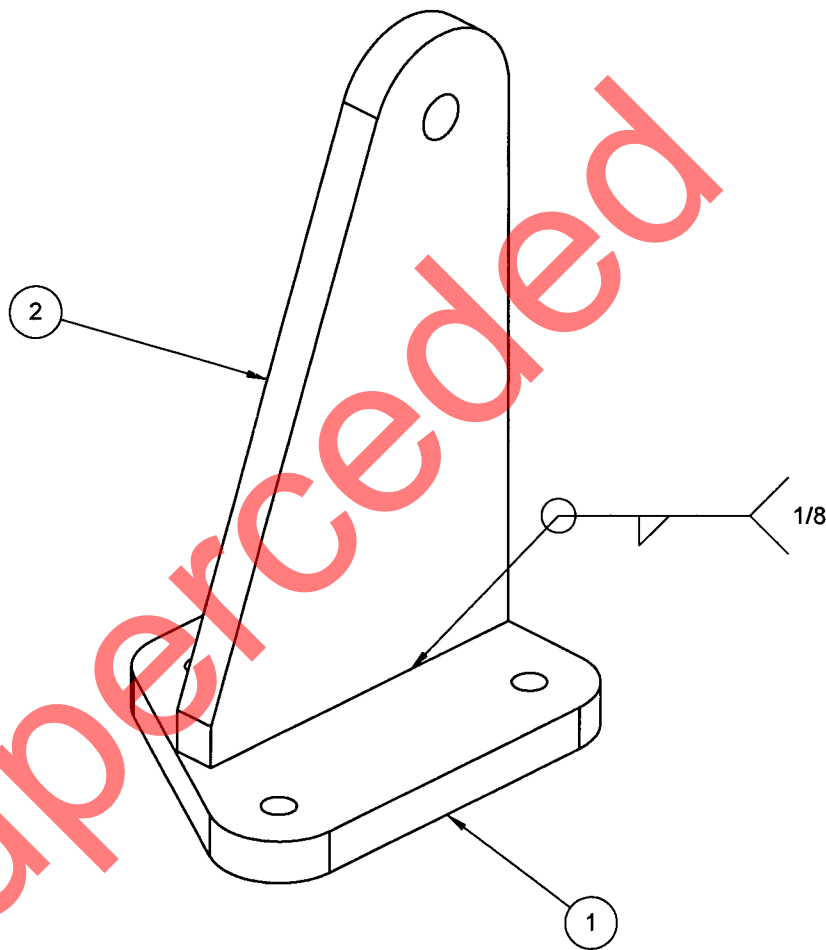
D3870-041 FWD LH HARDPOINT

RELEASED
09/21/29 M/P

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3870-041" & B/N USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.09 lbs
 - 8) WELD PER DART QSI 004

A	NEW ISSUE	BY	08.12.11
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3870	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		MOUNT	NTS
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY. -042
1	D3870-1	BASE	1
2	D3870-3	RIB	1

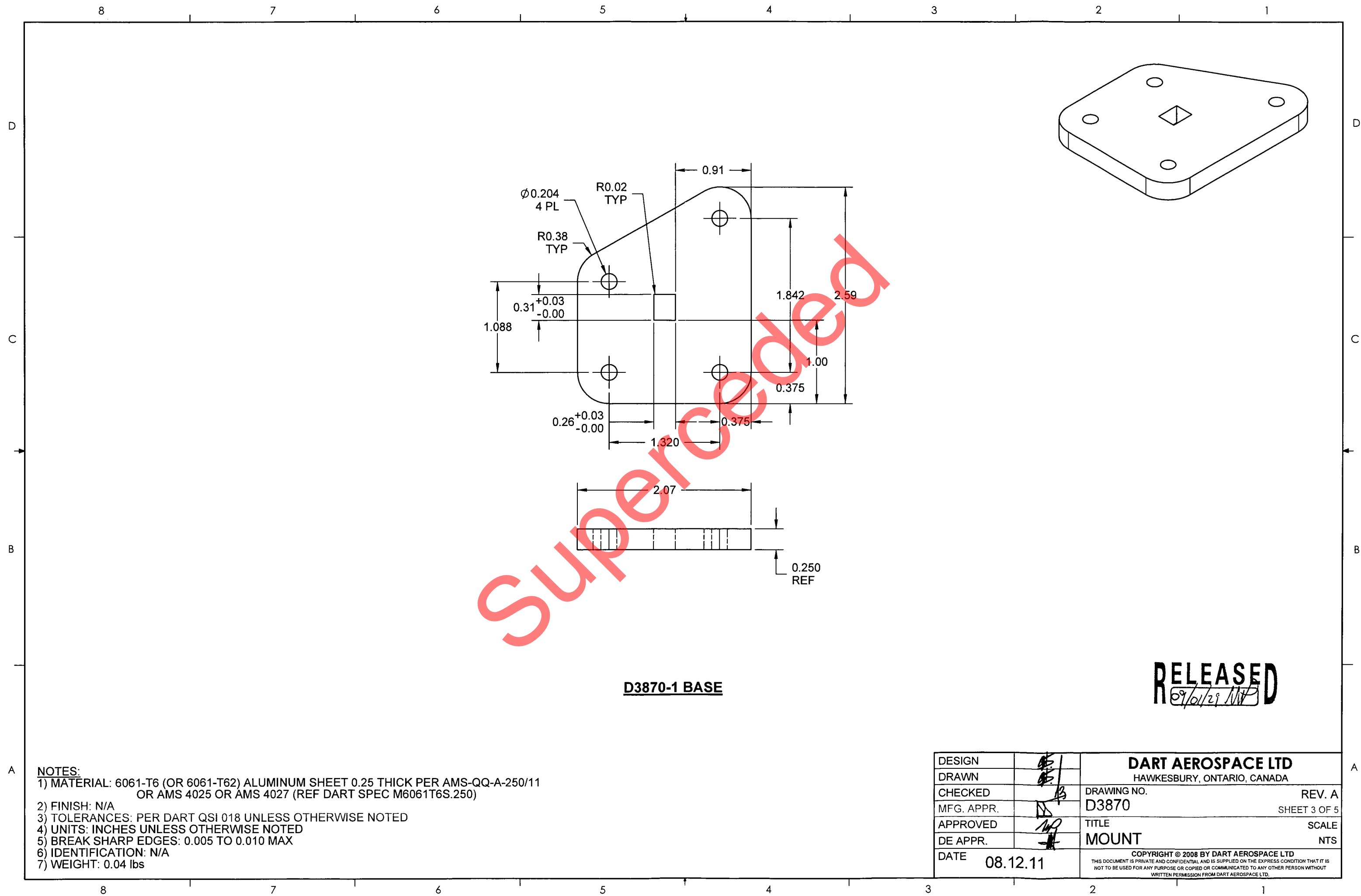


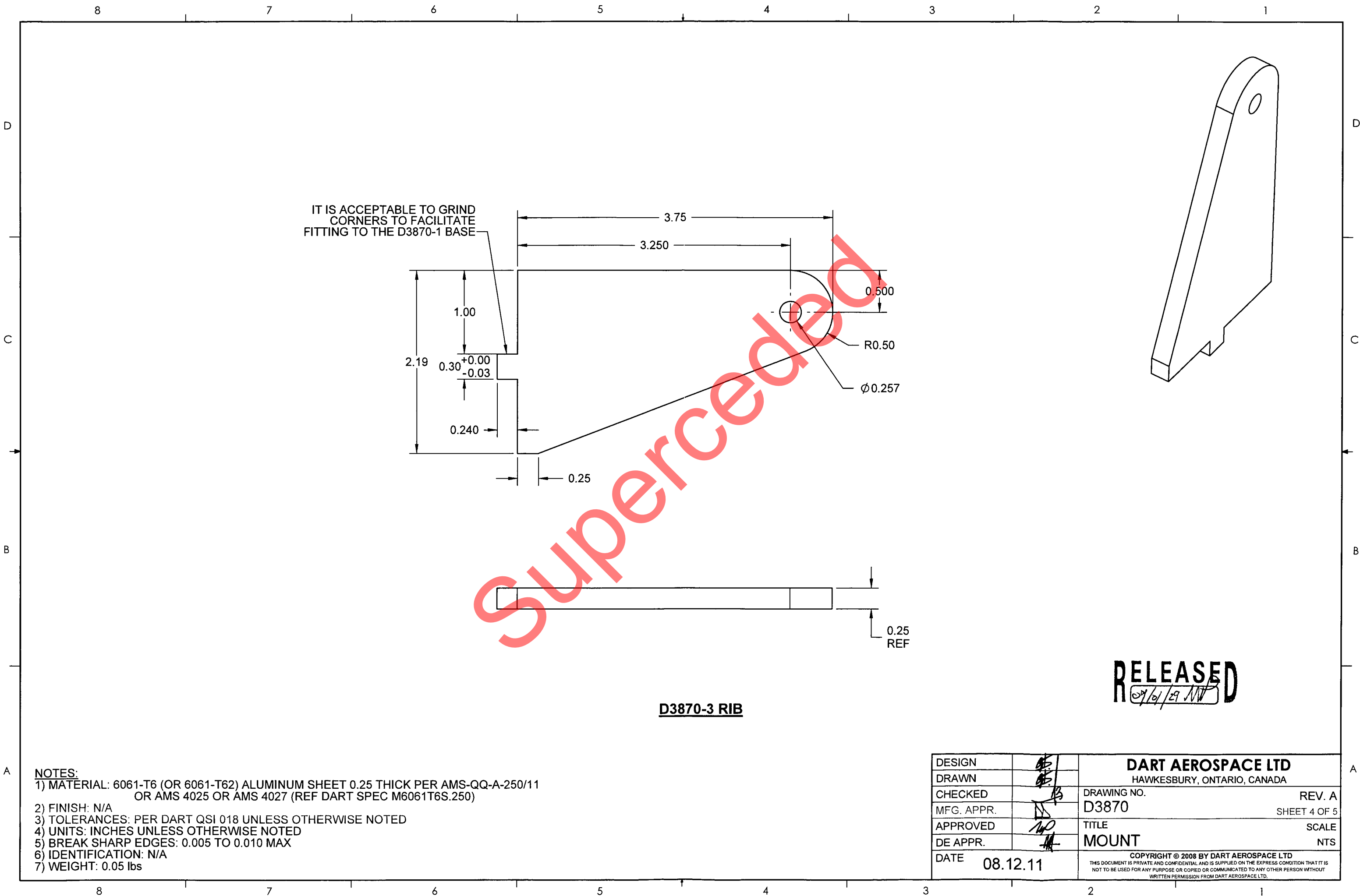
D3870-042 FWD RH HARDPOINT

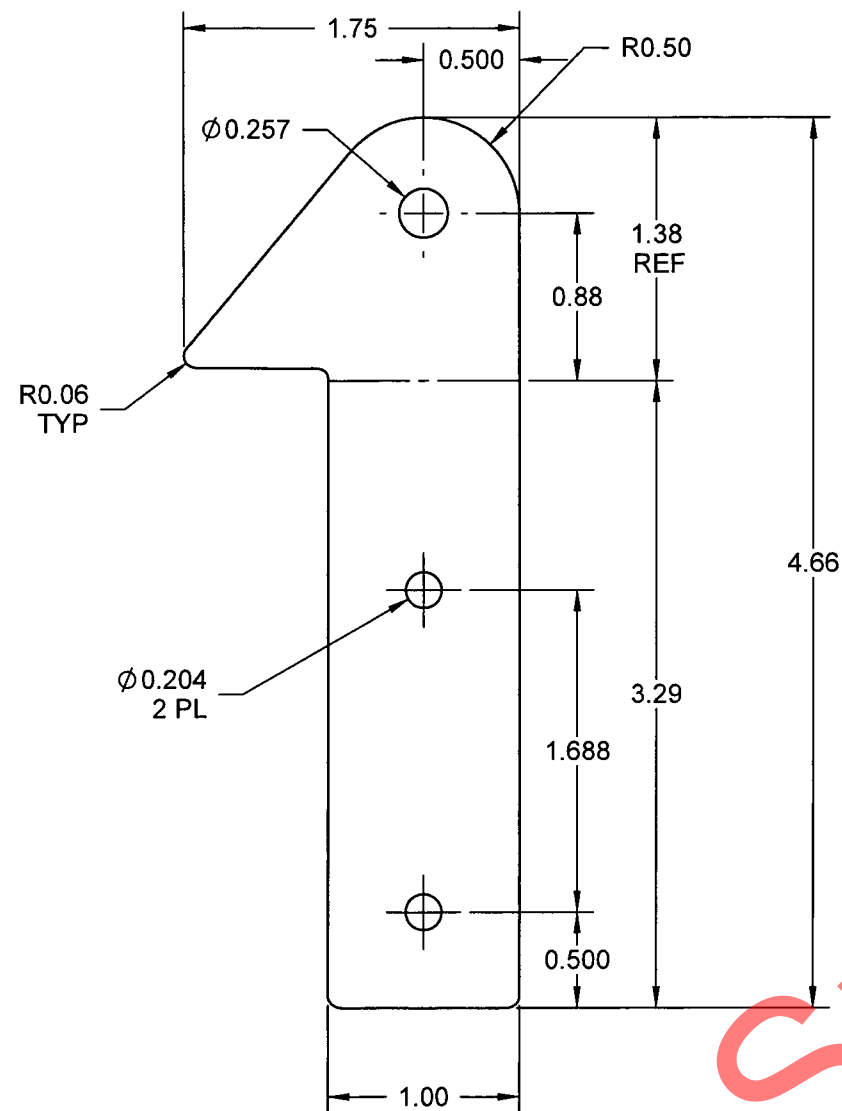
RELEASED
09/10/11

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3870-042" & B/N USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.09 lbs
 - 8) WELD PER DART QSI 004

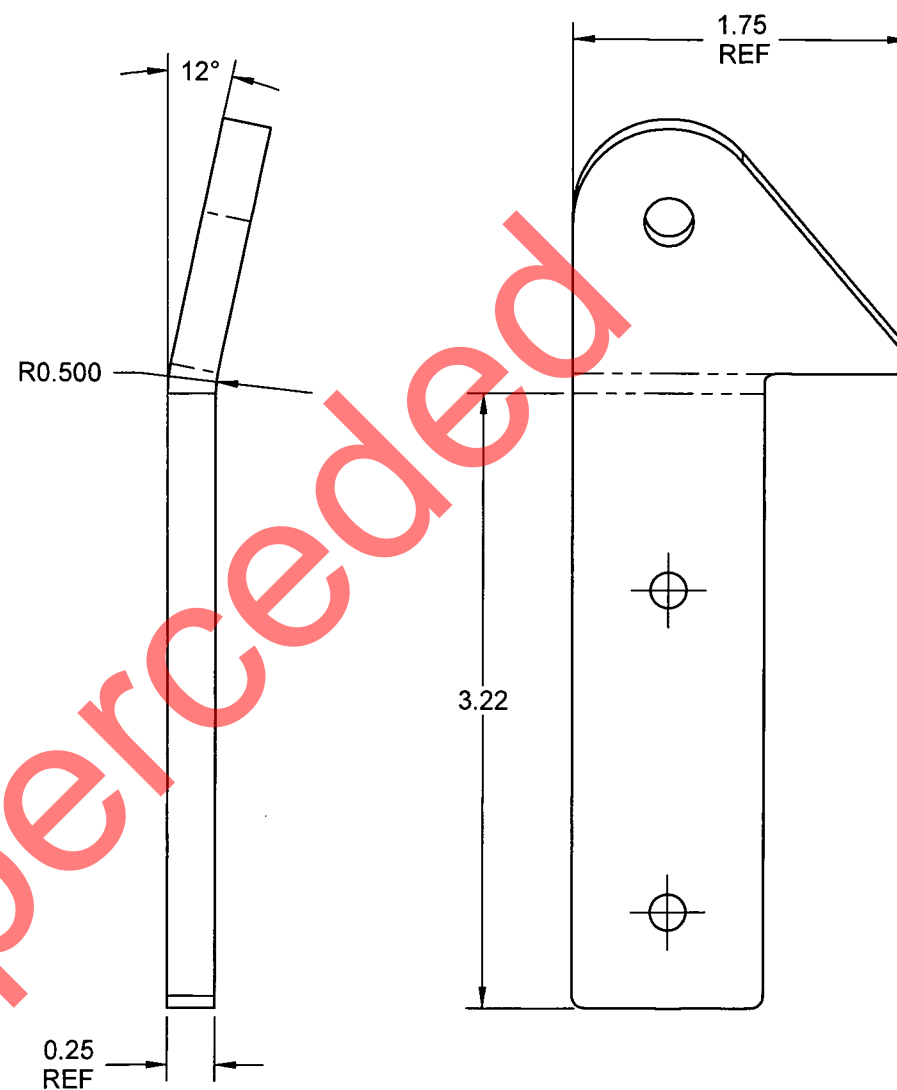
DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3870	SHEET 2 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	MOUNT	NTS
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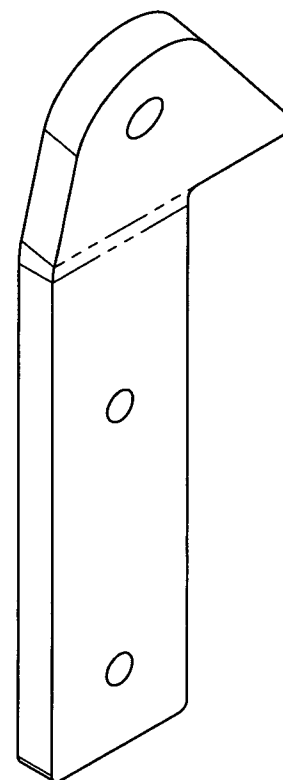




D3870-5F FORWARD UPPER MOUNT FLAT PATTERN



D3870-5 FORWARD UPPER MOUNT
MADE FROM D3870-5F



RELEASED
09/01/2011

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET 0.25 THICK PER AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 (REF DART SPEC M6061T6S.250)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.04 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3870	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		MOUNT	NTS
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